

		Product Specification				QMS-OP 014J Issue Date 15/02/24 Version No 5 Created by Liz Jones Approved by Tim Allen Review Date Feb-25	
Product Code		Product Description			Status	Country of Origin	Commodity Code
Date:	03/03/25	XR15005DO	Bomb Shot Glass 1000pk			SPECIAL	Vietnam
		Bomb Shot Glass (2.5cl) (1000pk) rPET					

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
9.00	9.50	10.00	67.2	67.5	67.8	83.7	84	84.3	62.8	63.1	63.4
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Cold Cups			Bomb Glass			Plastic			rPET		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)		N/A	Outer Layer Paper
		N/A	

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
85	85	390	475	50	20	1000	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification					
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode
4.70	94.00	890	10484	15056654601720	25056654601727
					Corrugated Carton Board

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)				Carton Dimensions				
94.00	890.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
984.00	9500	N/A	N/A	N/A	N/A	N/A	435x345x445	435	345	445

Product Declarations							
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable		No
Is the Product Recyclable?				Yes	What % of the product will recycle?		100%
Recycled Contents		30%	Temperature range of product °c		<60°C		Is product manufactured to BRC standard
Is the product PFAS free		Yes	IS the product BPA free		N/A		FSC/PEFC Accreditation
Product made from Sustainable resources		No	Shelf Life (from Manufacturing)		3 Years		Storage Conditions
Declaration of Conformity		Yes	Does the product Carry a CE Mark		CE UK CA		Ambient
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time	
No		No		No		N/A	

Migration			
Migration report Number	VNHL2205010294HG	Expiry Date	25/05/2025

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
6	3	18	4	24