

		Product Specification				<table border="1"> <tr><td>QMS-OP</td><td>014J</td></tr> <tr><td>Issue Date</td><td>15/02/24</td></tr> <tr><td>Version No</td><td>5</td></tr> <tr><td>Created by</td><td>Liz Jones</td></tr> <tr><td>Approved by</td><td>Tim Allen</td></tr> <tr><td>Review Date</td><td>Feb-25</td></tr> </table>		QMS-OP	014J	Issue Date	15/02/24	Version No	5	Created by	Liz Jones	Approved by	Tim Allen	Review Date	Feb-25
QMS-OP	014J																		
Issue Date	15/02/24																		
Version No	5																		
Created by	Liz Jones																		
Approved by	Tim Allen																		
Review Date	Feb-25																		
Product Code		Product Description		Status	Country of Origin	Commodity Code													
Date:	03/03/25	P10012	8oz Black PP Lid (1000pk)		LIVE	Vietnam													
Product Specification																			
Weight Check (g)		Height mm		Width mm		Cup Base mm													
Min	Target	Max	Min	Target	Max	Min													
2.47	2.60	2.73	17	17.5	N/A	N/A													
Length mm		Rim Roll mm		Lid Inner mm		Lid Outer mm													
Min	Target	Max	Min	Target	Max	Min													
N/A	N/A	N/A	N/A	N/A	79.3	81.50													
Product Type 1		Product Type 2		Product Material		Material Type													
Lids		Sip Lid		Plastic		PP													
GSM Information PE																			
Single Layer GSM Inner- Paper(g)		N/A		Single Layer GSM Inner- PE(g)		N/A													
Base (Bottom) GSM Paper(g)		N/A		Base Inner GSM Base- PE(g)		N/A													
PE Weight		N/A		Total PE %		N/A													
GSM Information PP																			
Single Layer GSM Inner- Paper(g)		N/A		Single Layer GSM Inner- PP(g)		N/A													
Base (Bottom) GSM Paper(g)		N/A		Base Inner GSM Base- PP(g)		N/A													
PP Weight		N/A		Total PP %		N/A													
GSM Information Aqueous																			
Single Layer GSM Inner- Paper(g)		N/A		Single Layer GSM Inner-Aqueous (g)		N/A													
Base (Bottom) GSM Paper(g)		N/A		Base Inner GSM Base- Aqueous(g)		N/A													
Aqueous Weight		N/A		Total Aqueous %		N/A													
GSM Information PO																			
Single Layer GSM Inner- Paper(g)		N/A		GSM Inner- PO(g)		N/A													
Base (Bottom) GSM Paper(g)		N/A		Base Inner GSM Base- PO(g)		N/A													
PO Weight		N/A		Total PO %		N/A													
GSM Information PLA																			
Single Layer GSM Inner- Paper(g)		N/A		GSM Inner- PLA(g)		N/A													
Base (Bottom) GSM Paper(g)		N/A		Base Inner GSM Base- PLA(g)		0													
Inner/Outer Layer																			
Inner Layer (Ripple /Pasta & Clutch)		N/A		Outer Layer Paper		N/A													
Inner Specification																			
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty													
Depth	Width	Length																	
80	80	390	260	100	10	1000													
Sleeve recycled material			Sleeve Recyclable		Sleeve Material														
Yes			Yes		Plastic - 4 - Low density polyethylene (LDPE)														
Packaging Specification																			
Sleeve Weight (g)		Empty Carton Weight (g)		Total Filled Carton Weight (Gross) (g)		Inner Barcode													
4.00	40.00	350		2990		15056654605070													
Carton Barcode		Carton Material		25056654605077															
		Corrugated Carton Board																	
Previous Barcodes			N/A		N/A														
Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)				Carton Dimensions													
40.00	350.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)													
390.00	2600	N/A	N/A	N/A	N/A	N/A													
Product Declarations																			
Compostable Y/N (State if certified to EN13432 or other Compostable standard)			N/A		Industrial Compostable		N/A												
Is the Product Recyclable?			Yes		What % of the product will recycle?		100%												
Recycled Contents			0%		Temperature range of product °c		-18-100°												
Is the product PFAS free			Yes		Is the product BPA free		Yes												
Product made from Sustainable resources			Yes		Shelf Life (from Manufacturing)		3 Years												
Declaration of Conformity			No		Does the product Carry a CE Mark		N/A												
Microwave Safe?			Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time												
No			No		No		N/A												
Migration																			
Migration report Number		VNHL2308021612HG		Expiry Date		31/08/2026													
Pallet Specification																			
Pallet Configuration 1.8				Pallet Configuration 2.2															
Cases per Layer	Number of Layers	Total Cartons	Cases per Layer	Number of Layers	Total Cartons														
15	3	45	4	4	60														