

		Product Specification				QMS-OP 014J Issue Date 15/02/24 Version No 5 Created by Liz Jones Approved by Tim Allen Review Date Feb-25		
Product Code		Product Description				Status	Country of Origin	Commodity Code
Date:	03/03/25	D40704	Extra Large #3 Kraft Folded Board Food Box (PE Lined) (180pk)			LIVE	Malaysia	4819200000

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
40.24	42.36	44.48	63.3	65.3	67.3	139.2	141.2	143.2	N/A	N/A	N/A
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
193.1	195.1	197.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Food Containers			Food Box			Paper			Folded Board		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	325	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	325	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	325	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	325	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	325	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)		N/A	Outer Layer Paper
		N/A	

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
?	?	?	1906.2	45	4	180	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
11.00	44.00	850	8518.8	15056654605919	25056654605916	Corrugated Carton Board

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)				Carton Dimensions				
44.00	850.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
894.00	N/A	7624.8	N/A	N/A	N/A	N/A	580x450x380	580	450	380

Product Declarations										
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable		No	Home Compostable	No	
Is the Product Recyclable?				Yes	What % of the product will recycle?		100%	Is the product Packaging?		Yes
Recycled Contents		0%	Temperature range of product °c			0-80°	Is product manufactured to BRC standard			AA+
Is the product PFAS free		Yes	IS the product BPA free			Yes	FSC/PEFC Accreditation			FSC
Product made from Sustainable resources		Yes	Shelf Life (from Manufacturing)			3 Years	Storage Conditions		Ambient	
Declaration of Conformity		Yes	Does the product Carry a CE Mark				N/A			
Microwave Safe?		Freezer Safe?			Suitable for use in conventional oven		Oven Temperature/Oven Time			
No		No			No		N/A			

Migration			
Migration report Number	BAN330249/1	Expiry Date	03/01/2028

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
4	4	16	N/A	N/A