

		Product Specification				<table border="1"> <tr><td>QMS-OP</td><td>014J</td></tr> <tr><td>Issue Date</td><td>15/02/24</td></tr> <tr><td>Version No</td><td>5</td></tr> <tr><td>Created by</td><td>Liz Jones</td></tr> <tr><td>Approved by</td><td>Tim Allen</td></tr> <tr><td>Review Date</td><td>Feb-25</td></tr> </table>		QMS-OP	014J	Issue Date	15/02/24	Version No	5	Created by	Liz Jones	Approved by	Tim Allen	Review Date	Feb-25
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Product Code		Product Description			Status	Country of Origin	Commodity Code												
Date:	03/03/25	D40701	Small #1 Kraft Folded Board Food Box (PE Lined) (450pk)			LIVE	Malaysia	4819200000											

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
20.15	21.21	22.27	63.4	65.4	67.4	87.5	89.5	91.5	104.5	105	105.5
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
107.4	109.4	111.4	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Food Containers			Food Box			Paper			Folded Board		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	290	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	290	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	290	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	290	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	290	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer				
Inner Layer (Ripple /Pasta & Clutch)		N/A	Outer Layer Paper	N/A

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
?	?	?	1060.5	50	9	450	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
6.00	54.00	800	10398.5	15056654604202	25056654604209	Corrugated Carton Board

Total Packaging Weight (sleeve+Carton)(g)		Previous Barcodes				N/A		0721107404118		
Total Product Weight (Net)						Carton Dimensions				
54.00	800.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
854.00	N/A	9544.5	N/A	N/A	N/A	N/A	550x400x425	550	400	425

Product Declarations								
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable	No	Home Compostable	No
Is the Product Recyclable?				Yes	What % of the product will recycle?	100%	Is the product Packaging?	Yes
Recycled Contents		0%	Temperature range of product °c		0-80°	Is product manufactured to BRC standard		AA+
Is the product PFAS free		Yes	IS the product BPA free		Yes	FSC/PEFC Accreditation		FSC
Product made from Sustainable resources	Yes	Shelf Life (from Manufacturing)		3 Years		Storage Conditions		Ambient
Declaration of Conformity		Yes	Does the product Carry a CE Mark			N/A		
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time		
No		No		No		N/A		

Migration			
Migration report Number	BAN330249/1	Expiry Date	03/01/2028

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
5	3	15	N/A	N/A