

		Product Specification				<table border="1"> <tr><td>QMS-OP</td><td>014J</td></tr> <tr><td>Issue Date</td><td>15/02/24</td></tr> <tr><td>Version No</td><td>5</td></tr> <tr><td>Created by</td><td>Liz Jones</td></tr> <tr><td>Approved by</td><td>Tim Allen</td></tr> <tr><td>Review Date</td><td>Feb-25</td></tr> </table>		QMS-OP	014J	Issue Date	15/02/24	Version No	5	Created by	Liz Jones	Approved by	Tim Allen	Review Date	Feb-25
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Product Code		Product Description			Status	Country of Origin	Commodity Code												
Date:	03/03/25	D06001	6" x 6" White Moulded Fibre Clamshell Box (500pk)			LIVE	China	4823709000											

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
18.90	21.00	23.10	44	44.2	44.4	151.2	151.4	151.6	N/A	N/A	N/A
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
307.5	309.5	311.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Food Containers			Clamshell			Moulded Fibre			Moulded Fibre		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	N/A	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	N/A	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	N/A	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer				
Inner Layer (Ripple /Pasta & Clutch)		N/A	Outer Layer Paper	N/A

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
310	155	245	2625	125	4	500	No	No	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
18.00	72.00	570	11142	15056654604103	25056654604100	Corrugated Carton Board

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)				Carton Dimensions				
72.00	570.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
642.00	N/A	N/A	N/A	N/A	10500	N/A	430x330x320	430	330	320

Product Declarations								
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				EN 13432	Industrial Compostable	Yes	Home Compostable	Yes
Is the Product Recyclable?				No	What % of the product will recycle?	0%	Is the product Packaging?	Yes
Recycled Contents		0%	Temperature range of product °c		-10-180°	Is product manufactured to BRC standard		A+
Is the product PFAS free		Yes	IS the product BPA free		Yes	FSC/PEFC Accreditation		N/A
Product made from Sustainable resources	Yes	Shelf Life (from Manufacturing)		3 Years		Storage Conditions		Ambient
Declaration of Conformity		Yes	Does the product Carry a CE Mark			N/A		
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time		
No		No		No		N/A		

Migration			
Migration report Number	GZHL2208124675CW-1	Expiry Date	01/09/2025

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
8	5	40	N/A	N/A