

		Product Specification				QMS-OP 014J Issue Date 15/02/24 Version No 5 Created by Liz Jones Approved by Tim Allen Review Date Feb-25	
Product Code		Product Description			Status	Country of Origin	Commodity Code
Date:	03/03/25	D02013	12oz Tall Kraft Ripple Wall Hot Cup (PE Lined) (500pk)			LIVE	China 4823699000

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
14.76	16.40	18.04	109.5	110	110.5	89.5	89.7	89.9	59.5	60	60.5
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	3.2	3.4	3.6	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Hot Cups			Ripple Wall			Paper			PE Lined		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	300	Single Layer GSM Inner- PE(g)	18	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PE(g)	22	Base Outer GSM Base- PE(g)	12
PE Weight		0.64	Total PE %	4%	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	300	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	300	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	300	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	300	GSM Inner- PLA(g)	N/A	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer				
Inner Layer (Ripple /Pasta & Clutch)		120	Outer Layer Paper	120

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Innors	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
90	58	430	410	25	20	500	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
4.00	80.00	900	9180	25056654601741	15056654601744	Corrugated Carton Board
Previous Barcodes			N/A		N/A	

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)					Carton Dimensions			
80.00	900.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
980.00	N/A	8200	N/A	N/A	N/A	N/A	460x365x440	460	365	440

Product Declarations										
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				No	Industrial Compostable		No	Home Compostable	No	
Is the Product Recyclable?				Yes	What % of the product will recycle?		100%	Is the product Packaging?		Yes
Recycled Contents		0%	Temperature range of product °c			0-95°	Is product manufactured to BRC standard			A+
Is the product PFAS free		Yes	IS the product BPA free			Yes	FSC/PEFC Accreditation			PEFC
Product made from Sustainable resources	Yes	Shelf Life (from Manufacturing)			3 Years		Storage Conditions		Ambient	
Declaration of Conformity		Yes	Does the product Carry a CE Mark				N/A			
Microwave Safe?		Freezer Safe?			Suitable for use in conventional oven		Oven Temperature/Oven Time			
No		No			No		N/A			

Migration			
Migration report Number	SHAFD2203588905	Expiry Date	17/03/2025

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
6	3	18	4	24