

		Product Specification				QMS-OP 014J Issue Date 15/02/24 Version No 5 Created by Liz Jones Approved by Tim Allen Review Date Feb-25	
Product Code		Product Description			Status	Country of Origin	Commodity Code
Date:	03/03/25	B04012	8oz Kraft Double Wall Hot Cup (PLA Lined) (500pk)		LIVE	Vietnam	3923509000

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
11.43	12.70	13.97	90	90.5	91	79.6	79.8	80	53.9	54.2	54.7
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	2.9	3.2	3.5	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Hot Cups			Double Wall			Paper			PLA Lined		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	280	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	280	GSM Inner- PLA(g)	25	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer			
Inner Layer (Ripple /Pasta & Clutch)	N/A	Outer Layer Paper	280

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
80	54	440	317.5	25	20	500	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification					
Sleeve Weight (g)	Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
3.60	72.00	860	7282	15056654602888	25056654602885
			Corrugated Carton Board		

Total Packaging Weight (sleeve+Carton)(g)		Previous Barcodes				N/A		0271107403548	
		Total Product Weight (Net)				Carton Dimensions			
72.00	860.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width
932.00	N/A	6350	N/A	N/A	N/A	N/A	410x330x460	410	330

Product Declarations							
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				EN 13432	Industrial Compostable	Yes	Home Compostable
Is the Product Recyclable?				No	What % of the product will recycle?	0%	Is the product Packaging?
Recycled Contents		0%	Temperature range of product °c		0-95°	Is product manufactured to BRC standard	
Is the product PFAS free		Yes	IS the product BPA free		Yes	FSC/PEFC Accreditation	
Product made from Sustainable resources		Yes	Shelf Life (from Manufacturing)		2 Years	Storage Conditions	
						Ambient	
Declaration of Conformity		Yes	Does the product Carry a CE Mark			N/A	
Microwave Safe?		Freezer Safe?		Suitable for use in conventional oven		Oven Temperature/Oven Time	
No		No		No		N/A	

Migration			
Migration report Number	VNHL2302002644HG	Expiry Date	17/02/2026

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
8	3	24	4	32