

		Product Specification				<table border="1"> <tr><td>QMS-OP</td><td>014J</td></tr> <tr><td>Issue Date</td><td>15/02/24</td></tr> <tr><td>Version No</td><td>5</td></tr> <tr><td>Created by</td><td>Liz Jones</td></tr> <tr><td>Approved by</td><td>Tim Allen</td></tr> <tr><td>Review Date</td><td>Feb-25</td></tr> </table>		QMS-OP	014J	Issue Date	15/02/24	Version No	5	Created by	Liz Jones	Approved by	Tim Allen	Review Date	Feb-25
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Product Code		Product Description		Status	Country of Origin	Commodity Code													
Date:	03/03/25	B02012	8oz Kraft Ripple Wall Hot Cup (PLA Lined) (500pk)	LIVE	Vietnam	4823699000													

Product Specification											
Weight Check (g)			Height mm			Width mm			Cup Base mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
10.71	11.90	13.09	90.5	91	91.5	79.6	79.8	80	55.8	56.1	56.4
Length mm			Rim Roll mm			Lid Inner mm			Lid Outer mm		
Min	Target	Max	Min	Target	Max	Min	Target	Max	Min	Target	Max
N/A	N/A	N/A	2.9	3.2	3.5	N/A	N/A	N/A	N/A	N/A	N/A
Product Type 1			Product Type 2			Product Material			Material Type		
Hot Cups			Ripple Wall			Paper			PLA Lined		

GSM Information PE					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner- PE(g)	N/A	Single Layer GSM Outer- PE(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PE(g)	N/A	Base Outer GSM Base- PE(g)	N/A
PE Weight		N/A	Total PE %	N/A	

GSM Information PP					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner- PP(g)	N/A	Single Layer GSM Outer- PP(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PP(g)	N/A	Base Outer GSM Base- PP(g)	N/A
PP Weight		N/A	Total PP %	N/A	

GSM Information Aqueous					
Single Layer GSM Inner- Paper(g)	280	Single Layer GSM Inner-Aqueous (g)	N/A	Single Layer GSM Outer-Aqueous (g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- Aqueous(g)	N/A	Base Outer GSM Base- Aqueous(g)	N/A
Aqueous Weight		N/A	Total Aqueous %	N/A	

GSM Information PO					
Single Layer GSM Inner- Paper(g)	280	GSM Inner- PO(g)	N/A	Single Layer GSM Outer- PO(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PO(g)	N/A	Base Outer GSM Base- PO(g)	N/A
PO Weight		N/A	Total PO %	N/A	

GSM Information PLA					
Single Layer GSM Inner- Paper(g)	280	GSM Inner- PLA(g)	25	Single Layer GSM Outer- PLA(g)	N/A
Base (Bottom) GSM Paper(g)	210	Base Inner GSM Base- PLA(g)	0	Base Outer GSM Base- PLA(g)	0

Inner/Outer Layer				
Inner Layer (Ripple /Pasta & Clutch)		120	Outer Layer Paper	120

Inner Specification									
Inner Pack Average Dimensions mm			Inner Pack Average Weight(g)	Inner pack QTY	Number of Inners	Carton Qty	Sleeve recycled material	Sleeve Recyclable	Sleeve Material
Depth	Width	Length							
80	56	395	297.5	25	20	500	Yes	Yes	Plastic - 4 - Low density polyethylene (LDPE)

Packaging Specification						
Sleeve Weight (g)		Empty Carton Weight (g)	Total Filled Carton Weight (Gross) (g)	Inner Barcode	Carton Barcode	Carton Material
3.60	72.00	600	6622	15056654603038	25056654603035	Corrugated Carton Board

Total Packaging Weight (sleeve+Carton)(g)		Total Product Weight (Net)				Carton Dimensions				
72.00	600.00	Plastic (g)	Paper (g)	Wood (g)	Sugar Pulp (g)	Other (g)	LxWxH	Length	Width	Height
672.00	N/A	5950	N/A	N/A	N/A	N/A	465x300x330	460	400	330

Product Declarations									
Compostable Y/N (State if certified to EN13432 or other Compostable standard)				TBC	Industrial Compostable		TBC	Home Compostable	No
Is the Product Recyclable?				No	What % of the product will recycle?		0%	Is the product Packaging?	Yes
Recycled Contents		0%	Temperature range of product °c			0-95°	Is product manufactured to BRC standard		AA
Is the product PFAS free		Yes	IS the product BPA free			Yes	FSC/PEFC Accreditation		PEFC
Product made from Sustainable resources	Yes	Shelf Life (from Manufacturing)			2 Years		Storage Conditions		Ambient
Declaration of Conformity		Yes	Does the product Carry a CE Mark				N/A		
Microwave Safe?		Freezer Safe?			Suitable for use in conventional oven		Oven Temperature/Oven Time		
No		No			No		N/A		

Migration			
Migration report Number	VNHL2302002644HG	Expiry Date	17/02/2026

Pallet Specification				
Pallet Configuration 1.8			Pallet Configuration 2.2	
Cases per Layer	Number of Layers	Total Cartons	Number of Layers	Total Cartons
6	5	30	6	36